

# Cummins Encore Xtra™ Protection Plan II

## Coverage

This Extended Coverage Plan (Plan) is available to be purchased for all eligible Cummins Diesel and Natural Gas Engines used in automotive applications marketed for use in the United States\* and Canada under the trademark "Cummins" or "Cummins Westport". This Plan covers failures of the following Engine components which result, under normal use and service, from defects in Cummins material or factory workmanship (Covered Failure):

Brake Assembly	Valve Spring Retainer	Rocker Shaft
Housing	Exhaust Valve	Socket
Bushing	Exhaust Valve Seat	Valve Push Rod
Rocker Lever	Intake Valve	Valve Tappet
Roller Pin	Intake Valve Seat	Adjusting Screw and Nut
Roller	Front Gear Cover Assembly	Oil Cooler Assembly
Piston	Gear Housing	Oil Cooler Core and Gasket
Crosshead	Gear Cover and Housing Gasket	Oil Cooler Housing
Crosshead Pin	Gear Train Gears	Oil Filter Base and Gasket
Camshaft Assembly	Crankshaft Gear	Oil Pan
Camshaft Bushing	Camshaft Gear	Oil Pump Assembly
Crankshaft Assembly	Camshaft Idler Gear	Cylinder Kit
Crankshaft Bearing	Accessory Drive Gear	Piston
Cylinder Block Assembly	Air Compressor Idler Gear	Piston Ring
Main Bearing Cap Bolt	Fuel Pump Drive Gear	Wrist Pin and Retaining Clip
Cylinder Head Assembly	Lube Pump Drive Gear	Liners and Liner Packing
Cylinder Head Capscrews	Lube Pump Idler Gear	Piston Cooling Nozzle
Cylinder Head Gasket	Main Idler Gear	Connecting Rod Assembly
Valve Cover and Gasket	Water Pump Drive Gear	Rod
Valve Collet	Intake Manifold Casting	Rod Bearing
Valve Crosshead	Aftercooler Housing	Rod Cap
Valve Guide	Aftercooler Cover	Rod Bolt and Nut
Valve Guide Seal	Rocker Assembly	Cam Followers
Valve Rotator	Rocker Lever	ECM
Valve Spring		EGR Cooler, Valve, Mixer

This Plan begins on the date the Plan is issued to the Owner. Coverage ends at the time, miles (kilometers) or hours specified on the accompanying Certificate, whichever occurs first, after the Certificate issue date.

## Cummins Responsibilities

Cummins will pay for all parts and labor needed to repair the damage to the Engine resulting from a Covered Failure.

Cummins will pay for the lubricating oil, antifreeze, diesel exhaust fluid, filter elements and other maintenance items that are not reusable due to a Covered Failure.

Cummins will pay reasonable labor costs for Engine removal and reinstallation when necessary to repair a Covered Failure.

## Owner Responsibilities

Owner is responsible for the operation and maintenance of the Engine as specified in the applicable Cummins Operation and Maintenance Manual. Owner is also responsible for providing proof that all recommended maintenance has been performed.

Before the expiration of this Plan, Owner must notify a Cummins distributor, authorized dealer or other repair location approved by Cummins of any Covered Failure and make the Engine available for repair by such facility. Owner is also responsible for delivering the Engine to the repair facility.

Service locations are listed on the Cummins Worldwide Service Locator at cummins.com.

Owner is responsible for all towing and/or travel expenses incurred as a result of a Covered Failure.

Owner is responsible for the cost of lubrication oil, antifreeze, filter elements, belts, hoses and other maintenance items provided during covered repairs unless such items are not reusable due to the Covered Failure.

Owner is responsible for the communication expenses, meals, lodging and similar costs incurred as a result of a Covered Failure.

Owner is responsible for non-Engine repairs, "downtime" expenses, cargo damage, fines, all applicable taxes, all business costs and other losses resulting from a Covered Failure.

Owner is responsible for the cost to investigate complaints, unless the failure is caused by a defect in Cummins material or factory workmanship.

## Limitations

Engines with an emissions certification listed below must be operated using only diesel fuel having no more than the corresponding maximum sulfur content. Failure to use the specified fuel as listed in the Cummins Fuel Bulletin #3379001 Table 1 (Cummins Inc. Required Diesel Fuel Specifications) can damage the Engine and aftertreatment system within a short period of time. This damage could cause the Engine to become inoperable and failures attributable to the use of incorrect fuels will be denied Warranty Coverage. Fuel specifications also need to comply with local fuel regulations (EN590 for Europe and ASTM D975 for North America) for Warranty eligibility.

### Maximum sulfur levels by emissions certification level as listed on the Engine's dataplate are:

EPA 2007/2010/2013/2017	max. 15 parts per million
EPA Tier 4 Interim / Final / Stage V in North America	max. 15 parts per million
EU Stage IIIB 2011	max. 15 parts per million
EU Stage IV 2011	max. 15 parts per million
EU Stage V	max. 10 parts per million
Euro 4/5	max. 50 parts per million
Euro 6	max. 10 parts per million

To qualify for these Coverages, the maximum coverage duration for ISX Engines cannot exceed 7 years or 750,000 miles from the engine date in service, whichever occurs first. ISX12 G Engines must be within 5 years and 500,000 miles. ISL G Engines must be within 5 years and 400,000 miles.

The Engine must be outside of 18 months from the DIS or have reached 200,000 miles, whichever occurs first. Any other existing Extended Coverage must be expired and cannot be combined with a separate Fuel Pump Extended Coverage. This Plan is available to the first or second Owner of the Engine. Coverage is available one time, per Owner.

Cummins is not responsible for failures or damage resulting from what Cummins determines to be abuse or neglect, including, but not limited to: operation without adequate coolants or lubricants; overfueling; overspeeding; lack of maintenance of lubricating, cooling or intake systems; improper storage, starting, warm-up, run-in or shutdown practices; unauthorized modifications of the Engine. Cummins is also not responsible for failures caused by incorrect oil or fuel, or by water, diesel exhaust fluid, dirt or other contaminants in the fuel, oil or diesel exhaust fluid.

This Plan does not apply to accessories supplied by Cummins which bear the name of another company. Such non-warranted accessories include, but are not limited to: alternators, starters, fans, air conditioning compressors, clutches, filters, transmissions, torque converters, steering pumps, non-Cummins fan drives, Engine compression brakes, exhaust brakes and air compressors.

Cummins branded alternators and starters are not covered by this Plan.

Aftertreatment component failures are not covered by this Plan.

Pre-existing failures are not covered under this Plan.

Parts used to repair a Covered Failure may be new Cummins parts, Cummins approved rebuilt parts or repaired parts. Cummins is not responsible for failures resulting from the use of parts not approved by Cummins.

A new Cummins or Cummins approved rebuilt part used to repair a Covered Failure under this Plan assumes the identity of the part it replaced and is entitled to the remaining Coverage hereunder.

This Plan is transferable to subsequent Owners of the Engine by notifying a Cummins Distributor within 90 days of the transfer of ownership.

This Plan does not duplicate other Coverages applicable to the Engine.

Fees paid for this Plan are not refundable.

Coverage purchase must be documented on a Cummins Assurance Plan Certificate. The Certificate must be signed and dated by the customer.

**CUMMINS DOES NOT COVER WEAR OR WEAROUT OF COVERED PARTS.**

**CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**EXCEPT FOR THE PUBLISHED CUMMINS WARRANTIES, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

\* United States includes American Samoa, the Commonwealth of Northern Mariana Islands, Guam, Puerto Rico and the U.S. Virgin Islands.

COVERAGE ID: CRT



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