

# Cummins Encore Xtra™ Protection Plan I

## Coverage

This Extended Coverage Plan (Plan) is available to be purchased for all eligible Cummins Engines used in automotive applications marketed for use in the United States\* and Canada under the trademark "Cummins". This Plan covers failures of the following Engine components which result, under normal use and service, from defects in Cummins material or factory workmanship (Covered Failure):

Brake Assembly	Exhaust Valve Seat	Valve Tappet
Housing	Intake Valve	Adjusting Screw and Nut
Bushing	Intake Valve Seat	Throttle Plate Actuator
Rocker Lever	Front Gear Cover Assembly	Oil Cooler Assembly
Roller Pin	Gear Housing	Oil Cooler Core and Gasket
Roller	Gear Cover and Housing Gasket	Oil Cooler Housing
Piston	Gear Train Gears	Oil Filter Base and Gasket
Crosshead	Crankshaft Gear	Oil Pan
Crosshead Pin	Camshaft Gear	Oil Pump Assembly
Camshaft Assembly	Camshaft Idler Gear	Cylinder Kit
Camshaft Bushing	Accessory Drive Gear	Piston
Crankshaft Assembly	Air Compressor Idler Gear	Piston Ring
Crankshaft Bearing	Fuel Pump Drive Gear	Wrist Pin and Retaining Clip
Cylinder Block Assembly	Lube Pump Drive Gear	Liners and Liner Packing
Main Bearing Cap Bolt	Lube Pump Idler Gear	Piston Cooling Nozzle
Cylinder Head Assembly	Main Idler Gear	Connecting Rod Assembly
Cylinder Head Capscrews	Water Pump Drive Gear	Rod
Cylinder Head Gasket	Intake Manifold Castings	Rod Bearing
Valve Cover and Gasket	Aftercooler Housing	Rod Cap
Valve Collet	Aftercooler Cover	Rod Bolt and Nut
Valve Crosshead	Rocker Assembly	Cam Followers
Valve Guide	Rocker Lever	ECM
Valve Guide Seal	Rocker Shaft	EGR Cooler, Valve, Mixer
Valve Rotator	Socket	Turbocharger
Valve Spring	Valve Push Rod	Water Pump
Valve Spring Retainer	Fuel Pump	Injectors
Exhaust Valve	Coolant Temperature Sensor	Air Compressor
Intake Manifold Pressure	EGR Temperature Sensor	Engine Position Sensor
Oil Pressure/Temperature Sensor	Water-In-Fuel Sensor	Turbocharger Speed Sensor
Exhaust Pressure Sensor	Intake Manifold Temperature Sensor	Fuel Pressure Sensor
EGR Differential Pressure Sensor	Intake Manifold Pressure/ Temperature Sensor	Fuel Temperature Sensor
Ambient Air Pressure Sensor	Crankcase Breather Sensor	Camshaft Positions Sensor

This Plan begins on the date the Plan is issued to the Owner. Coverage ends at the time, miles (kilometers) or hours specified on the accompanying Certificate, whichever occurs first after the Certificate issue date.

## Cummins Responsibilities

Cummins will pay for all parts and labor needed to repair the damage to the Engine resulting from a Covered Failure.

Cummins will pay for the lubricating oil, antifreeze, diesel exhaust fluid, filter elements and other maintenance items that are not reusable due to a Covered Failure.

Cummins will pay reasonable labor costs for Engine removal and reinstallation when necessary to repair a Covered Failure.

## Owner Responsibilities

Owner is responsible for the operation and maintenance of the Engine as specified in the applicable Cummins Operation and Maintenance Manual. Owner is also responsible for providing proof that all recommended maintenance has been performed.

Before the expiration of this Plan, Owner must notify a Cummins distributor, authorized dealer or other repair location approved by Cummins of any Covered Failure and make the Engine available for repair by such facility. Owner is also responsible for delivering the Engine to the repair facility.

Service locations are listed on the Cummins Worldwide Service Locator at [cummins.com](http://cummins.com).

Owner is responsible for all towing and/or travel expenses incurred as a result of a Covered Failure.

Owner is responsible for the cost of lubrication oil, antifreeze, filter elements, belts, hoses and other maintenance items provided during covered repairs unless such items are not reusable due to the Covered Failure.

Owner is responsible for the communication expenses, meals, lodging and similar costs incurred as a result of a Covered Failure.

Owner is responsible for non-Engine repairs, "downtime" expenses, cargo damage, fines, all applicable taxes, all business costs and other losses resulting from a Covered Failure.

Owner is responsible for the cost to investigate complaints unless the failure is caused by a defect in Cummins material or factory workmanship.

## Limitations

Engines with an emissions certification listed below must be operated using only diesel fuel having no more than the corresponding maximum sulfur content. Failure to use the specified fuel as listed in the Cummins Fuel Bulletin #3379001 Table 1 (Cummins Inc. Required Diesel Fuel Specifications) can damage the Engine and aftertreatment system within a short period of time. This damage could cause the Engine to become inoperable and failures attributable to the use of incorrect fuels will be denied Warranty Coverage. Fuel specifications also need to comply with local fuel regulations (EN590 for Europe and ASTM D975 for North America) for Warranty eligibility.

### Maximum sulfur levels by emissions certification level as listed on the Engine's dataplate are:

EPA 2007/2010/2013/2017	max. 15 parts per million
EPA Tier 4 Interim / Final	max. 15 parts per million
EU Stage IIIB 2011	max. 15 parts per million
Euro 4/5	max. 50 parts per million
Euro 6	max. 10 parts per million

To qualify for these Coverages, the Engine must have an in-service date within six years of the Certificate date and have less than 650,000 miles for Heavy Duty Engines. The Engine must be outside of 18 months from the DIS or have reached 200,000 miles, whichever occurs first. Any other existing Extended Coverage must be expired and cannot be combined with a separate Fuel Pump Extended Coverage. This Plan is available to the first or second Owner of the Engine. Coverage is available one time, per Owner.

Cummins is not responsible for failures or damage resulting from what Cummins determines to be abuse or neglect, including, but not limited to: operation without adequate coolants or lubricants; overfueling; overspeeding; lack of maintenance of lubricating, cooling or intake systems; improper storage, starting, warm-up, run-in or shutdown practices; unauthorized modifications of the Engine. Cummins is also not responsible for failures caused by incorrect oil or fuel or by water, diesel exhaust fluid, dirt or other contaminants in the fuel, oil or diesel exhaust fluid.

This Plan does not apply to accessories supplied by Cummins which bear the name of another company. Such non-Warranted accessories include, but are not limited to: alternators, starters, fans, air conditioning compressors, clutches, filters, transmissions, torque converters, steering pumps, non-Cummins fan drives, Engine compression brakes and exhaust brakes.

Cummins branded alternators and starters are not covered by this Plan.

Aftertreatment component failures are not covered by this Plan.

Parts used to repair a Covered Failure may be new Cummins parts, Cummins approved rebuilt parts or repaired parts. Cummins is not responsible for failures resulting from the use of parts not approved by Cummins.

A new Cummins or Cummins approved rebuilt part used to repair a Covered Failure under this Plan assumes the identity of the part it replaced and is entitled to the remaining Coverage hereunder. This Plan is transferable to subsequent Owners of the Engine by notifying a Cummins Distributor within 90 days of the transfer of ownership.

This Plan does not duplicate other Coverages applicable to the Engine.

Fees paid for this Plan are not refundable.

Coverage purchase must be documented on a Cummins Assurance Plan Certificate. The Certificate must be signed and dated by the customer.

**CUMMINS DOES NOT COVER WEAR OR WEAROUT OF COVERED PARTS.**

**CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**EXCEPT FOR THE PUBLISHED CUMMINS WARRANTIES, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

\*United States includes American Samoa, the Commonwealth of Northern Mariana Islands, Guam, Puerto Rico and the U.S. Virgin Islands.

Coverage I.D.: DC1



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